

FASTENER SPECIFICATIONS

NOTE:

Application	Specification
	Metric (English)
Horn Bolt	9 N.m (80 lb in)

HORN WIRING SCHEMATICS

The diagram illustrates a three-phase power distribution system. It features three main vertical busbars labeled G104, G103, and G102. Busbar G104 is connected to a 208V/120V transformer and a 208V/120V generator. It also feeds a 208V/120V generator. Busbar G103 is connected to a 208V/120V generator and a 208V/120V generator. Busbar G102 is connected to a 208V/120V generator and a 208V/120V generator. The diagram includes various components such as circuit breakers, fuses, and switches, with labels for their ratings and functions. A legend in the top right corner defines the symbols for the generator, circuit breaker, and switch.

DTC B2750

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [**Diagnostic System Check - Vehicle**](#)
- Review the description of Strategy Based Diagnosis: [**Strategy Based Diagnosis**](#)
- An overview of each diagnostic category can be found here: [**Diagnostic Procedure Instructions**](#)

DTC B2750

Horn Relay Secondary Circuit

Symptom Byte Information: Symptom Byte List

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Control - Relay Coil	B2750 02	B2750 04	B2750 01	-

Circuit/System Description

For an overview of the component/system, refer to: [Horns System Description and Operation](#)

Circuit	Description
Control - Relay Coil	The output circuit is switched to ground to activate the component.

Component	Description
X50A Fuse Block - Underhood	The fuse block houses various fuses and relays.
K9 Body Control Module	The module controls various vehicle functions like lighting, central door locking, power windows, etc.

Conditions for Running the DTC

KR3 Horn Relay - The component is commanded On.

Conditions for Setting the DTC

- B2750 01 - Control Circuit = Short to Voltage
- B2750 02 - Control Circuit = Short to Ground
- B2750 04 - Control Circuit = Open/High Resistance

Actions Taken When the DTC Sets

- B2750 01 = P12L Horn - Left/P12R Horn - Right - Inoperative
- B2750 02 = P12L Horn - Left/P12R Horn - Right - Always On
- B2750 04 = P12L Horn - Left/P12R Horn - Right - Inoperative

Conditions for Clearing the DTC

- A current DTC will clear when the diagnostic runs and passes.
- A history DTC will clear after 50 consecutive malfunction-free ignition cycles.

Reference Information

Schematic Reference

Horn Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Component View Reference

Front of Vehicle/Engine Compartment Component Views

Electrical Information Reference

- [Circuit Testing](#)
- [Connector Repairs](#)
- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Control Module References

Circuit/System Verification

1. Ignition - On/Vehicle - In Service Mode
2. Perform the scan tool control function: Horn Relay Command - On and Off

Verify the component turns On and Off: P12L Horn - Left & P12R Horn - Right

- **If the component does not turn On and Off**
- Refer to: Circuit/System Testing
- **Go to next step: If the component turns On and Off**

3. All OK.

Circuit/System Testing

1. Ignition/Vehicle & All vehicle systems - Off
2. Disconnect the electrical connector: K9 Body Control Module
3. Ignition - On/Vehicle - In Service Mode
4. Momentarily connect a 3 A fused jumper wire between the test points: Control circuit terminal 19 X5 & Ground

Verify the component turns On and Off when connecting and disconnecting the jumper wire:
P12L Horn - Left & P12R Horn - Right

- **If the component does not turn On and Off**

1. Ignition/Vehicle - Off & Remove - Jumper wire(s)
2. Disconnect the electrical connector: X1 X50A Fuse Block - Underhood
3. Ignition - On/Vehicle - In Service Mode
4. Test for less than 1 V between the test points: Control circuit terminal 19 X5 @ Control module harness & Ground
 - If 1 V or greater - Repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V
5. Ignition/Vehicle - Off
6. Test for infinite resistance between the test points: Control circuit terminal 19 X5 @ Control module harness & Ground
 - If less than infinite resistance - Repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
7. Test for less than 2 ohms between the test points: Control circuit terminal 19 X5 @ Control module harness & Terminal 26 X1 @ Fuse Block Harness
 - If 2 ohms or greater - Repair the open/high resistance in the circuit.
 - If less than 2 ohms - Test or replace the component: X50A Fuse Block - Underhood

- **Go to next step: If the component turns On and Off**

5. Replace the component: K9 Body Control Module

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair: [Diagnostic Repair Verification](#)

- [Fuse Block Replacement](#)
- For control module replacement, programming, and setup refer to: [Control Module References](#)

SYMPTOMS - HORNS

IMPORTANT: The following steps must be completed before using the symptom tables:

1. Perform [Diagnostic System Check - Vehicle](#) , before using the symptom tables in order to verify that all of the following are true:
 - There are no DTCs set
 - The control modules can communicate via the serial data link
2. Review the system operation in order to familiarize yourself with the system functions. Refer to [Horns System Description and Operation](#).

Visual/Physical Inspection

- Inspect for aftermarket devices which could affect the operation of the horn system. Refer to [Checking Aftermarket Accessories](#) .
- Inspect the easily accessible or visible system components for obvious damage or conditions which could cause the symptom.
- Perform the following if a horn buzzes or has a harsh tone.
 - Inspect for debris in the joint where the horn fastens to the vehicle.
 - Test the torque of the horn mounting hardware. The horn mounting hardware should be tightened to a torque of 10 N.m (7 lb ft).

Intermittent

Faulty electrical connections or wiring may be the cause of intermittent conditions. Refer to [Testing for Intermittent Conditions and Poor Connections](#) .

Symptom List

Refer to a symptom diagnostic procedure [Horns Malfunction](#) in order to diagnose the symptom.

HORNS MALFUNCTION

Diagnostic Instructions

- Perform the Diagnostic System Check prior to using this diagnostic procedure: [Diagnostic System Check - Vehicle](#)
- Review the description of Strategy Based Diagnosis: [Strategy Based Diagnosis](#)
- An overview of each diagnostic category can be found here: [Diagnostic Procedure Instructions](#)

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
B+ - Relay Coil	2, 4	2, 4	-	-
B+ - Relay Switch	2, 4	2, 4	-	-
Signal - S33 Horn Switch	2, 4	5	-	-
Control - P12 Horn	2, 4	2, 4	1, 3	-
Control - Relay Coil	B2750 02	B2750 04	B2750 01	-
Ground - S33 Horn Switch	-	5	-	-
Ground - P12L Horn - Left	-	2	-	-
Ground - P12R Horn - Right	-	4	-	-
1. P12L Horn - Left = Always On 2. P12L Horn - Left = Inoperative 3. P12R Horn - Right = Always On 4. P12R Horn - Right = Inoperative 5. S33 Horn Switch = Inoperative				

Circuit/System Description

Circuit	Description
B+ - Relay Coil	Supplied from a fuse.
B+ - Relay Switch	Supplied from a fuse.
Signal - S33 Horn Switch	The control module input circuit has an internal resistance connected to 12 V.
Control - P12 Horn	The output circuit is switched to 12 V to activate the component.
Control - Relay Coil	The output circuit is switched to ground to activate the component.
Ground - S33 Horn Switch	Chassis Ground
Ground - P12 Horn	Chassis Ground

Component	Description
P12 Horn	The horn has an electromagnet which pulls a diaphragm inwards and simultaneously opens a contact which interrupts the current through the magnet. When the diaphragm springs back, the contact is closed and the cycle starts over. The vibration of the diaphragm produces the sound.
S33 Horn Switch	The switch has a normally open contact. When the switch is activated, the signal circuit to the control module is grounded.
K9 Body Control Module	The module controls various vehicle functions like lighting, central door locking, power windows, etc.
X50A Fuse Block - Underhood	The fuse block houses various fuses and relays.

Diagnostic Aids

Rotate the steering wheel while pressing the horn pad to identify intermittent and poor connections within the steering column.

If the horn produces only a weak noise, inspect the following:

- Debris or water in the horn.
- Incorrect Mounting - Refer to: [Fastener Specifications](#).
- Debris on the component.
- Vehicle components that vibrate while the horn is sounding.

Reference Information

Schematic Reference

[Horn Wiring Schematics](#)

Connector End View Reference

[COMPONENT CONNECTOR END VIEWS - INDEX](#)

Component View Reference

[Front of Vehicle/Engine Compartment Component Views](#)

Electrical Information Reference

- [Circuit Testing](#)
- [Connector Repairs](#)
- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Control Module References

Circuit/System Verification

1. Ignition - On/Vehicle - In Service Mode
2. S33 Horn Switch - Not Pressed

Verify the scan tool parameter: Horn Switch = Inactive

- **If not the specified state**

Refer to: Circuit/System Testing - Test 1

- **Go to next step: If the specified state**

3. Operate the component: S33 Horn Switch - Pressed

Verify the scan tool parameter: Horn Switch = Active

- **If not the specified state**

Refer to: Circuit/System Testing - Test 1

- **Go to next step: If the specified state**

4. Perform the scan tool control function: Horn Relay Command - On and Off

Verify the component turns On and Off: P12L Horn - Left & P12R Horn - Right & The horn should emit a clear and even tone.

- **If none of the components operate**

Refer to: Circuit/System Testing - Test 2

- **P12 Horn - Inoperative or If an abnormal noise is present**

Refer to: Circuit/System Testing - Test 3

- **Go to next step: If the component turns On and Off & If no abnormal noise is present**

5. All OK.

Circuit/System Testing

Test 1

NOTE: It may take up to 2 min for all vehicle systems to power down before an accurate ground or low reference circuit continuity test can be performed.

1. Ignition/Vehicle & All vehicle systems - Off
2. Disconnect the electrical connector: X1 & X2 S33 Horn Switch
3. Test for less than 10 ohms between the test points: Ground circuit terminal 1 X2 & Ground

- **If 10 ohms or greater**

1. Ground Connection - Disconnect

2. Test for less than 2 ohms between the test points: Ground circuit terminal 1 X2 @ Component harness & Ground Connection

- If 2 ohms or greater - Repair the open/high resistance in the circuit.
- If less than 2 ohms - Repair the open/high resistance in the ground connection.

- **Go to next step: If less than 10 ohms**

4. Ignition - On/Vehicle - In Service Mode

5. Verify the scan tool parameter: Horn Switch = Inactive

- **If not the specified state**

1. Ignition/Vehicle - Off
2. Disconnect the electrical connector: X3 K9 Body Control Module
3. Test for infinite resistance between the test points: Signal circuit terminal 1 X1 @ Component harness & Ground
 - If less than infinite resistance - Repair the short to ground on the circuit.
 - If infinite resistance - Replace the component: K9 Body Control Module

- **Go to next step: If the specified state**

6. Connect a 3 A fused jumper wire between the test points: Signal circuit terminal 1 X1 & Ground circuit terminal 1 X2

7. Verify the scan tool parameter: Horn Switch = Active

- **If not the specified state**

1. Ignition/Vehicle - Off & Remove - Jumper wire(s)
2. Disconnect the electrical connector: X3 K9 Body Control Module
3. Ignition - On/Vehicle - In Service Mode
4. Test for less than 1 V between the test points: Signal circuit terminal 1 X1 @ Component harness & Ground
 - If 1 V or greater - Repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V

5. Ignition/Vehicle - Off

6. Test for less than 2 ohms between the test points: Signal circuit terminal 1 X1 @ Component harness & Terminal 18 X3 @ Control module harness

- If 2 ohms or greater - Repair the open/high resistance in the circuit.
- If less than 2 ohms - Replace the component: K9 Body Control Module

- **Go to next step: If the specified state**

8. Test or replace the component: S33 Horn Switch

Test 2

1. Ignition/Vehicle - Off

2. Disconnect the electrical connector: X5 X50A Fuse Block - Underhood

3. Ignition - On/Vehicle - In Service Mode

4. Momentarily connect a 20 A fused jumper wire between the test points: Control circuit terminal 13 X5 & B+

Verify the component turns On and Off when connecting and disconnecting the jumper wire:
P12L Horn - Left & P12R Horn - Right

- **If the component does not turn On and Off**

1. Ignition/Vehicle - Off & Remove - Jumper wire(s)
2. Disconnect the electrical connector: P12L Horn - Left & P12R Horn - Right
3. Ignition - On/Vehicle - In Service Mode
4. Test for less than 1 V between the test points: Control circuit terminal 13 X5 @ Component harness & Ground
 - If 1 V or greater - Repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V

5. Ignition/Vehicle - Off

6. Test for infinite resistance between the test points: Control circuit terminal 13 X5 @ Component harness & Ground

- If less than infinite resistance - Repair the short to ground on the circuit.
- Go to next step: If infinite resistance

7. Test for less than 2 ohms between the test points: Control circuit terminal 2 @ Component harness & Control circuit terminal 13 X5 @ Fuse Block Harness

- If 2 ohms or greater - Repair the open/high resistance in the circuit.
- If less than 2 ohms - Test or replace the component: P12L Horn - Left & P12R Horn - Right

• **Go to next step: If the component turns On and Off**

5. Connect the electrical connector: X5 X50A Fuse Block - Underhood

6. Disconnect the electrical connector: X5 K9 Body Control Module

7. Ignition - On/Vehicle - In Service Mode

8. Momentarily connect a 3 A fused jumper wire between the test points: Control circuit terminal 19 X5 & B+

Verify the component turns On and Off when connecting and disconnecting the jumper wire:
P12L Horn - Left & P12R Horn - Right

• **If the component does not turn On and Off**

1. Ignition/Vehicle - Off & Remove - Jumper wire(s)

2. Disconnect the electrical connector: X1 X50A Fuse Block - Underhood

3. Ignition - On/Vehicle - In Service Mode

4. Test for less than 1 V between the test points: Control circuit terminal 19 X5 @ Control module harness & Ground

- If 1 V or greater - Repair the short to voltage on the circuit.
- Go to next step: If less than 1 V

5. Ignition/Vehicle - Off

6. Test for infinite resistance between the test points: Control circuit terminal 19 X5 @ Control module harness & Ground

- If less than infinite resistance - Repair the short to ground on the circuit.
- Go to next step: If infinite resistance

7. Test for less than 2 ohms between the test points: Control circuit terminal 19 X5 @ Control module harness & Terminal 26 X1 @ Fuse Block Harness

- If 2 ohms or greater - Repair the open/high resistance in the circuit.
- If less than 2 ohms - Test or replace the component: X50A Fuse Block - Underhood

• **Go to next step: If the component turns On and Off**

9. Replace the component: K9 Body Control Module

Test 3

NOTE: It may take up to 2 min for all vehicle systems to power down before an accurate ground or low reference circuit continuity test can be performed.

1. Ignition/Vehicle & All vehicle systems - Off

2. Disconnect the appropriate electrical connector: P12L Horn - Left or P12R Horn - Right

3. Test for less than 1 ohms between the test points: Ground circuit terminal 1 & Ground

• **If 1 ohms or greater**

1. Ground Connection - Disconnect

2. Test for less than 1 ohms between the test points: Ground circuit terminal 1 & Ground Connection

- If 1 ohms or greater - Repair the open/high resistance in the circuit.

• **Go to next step: If less than 1 ohms**

4. Disconnect the electrical connector: X5 X50A Fuse Block - Underhood

5. Test for less than 1 ohms between the test points: Control circuit terminal 2 @ Component harness & Control circuit terminal 13 X5 @ Fuse Block Harness

- If 1 ohms or greater - Repair the open/high resistance in the circuit.

- **Go to next step: If less than 1 ohms**

6. Test or replace the component: P12 Horn

Component Testing

P12 Horn

1. Ignition/Vehicle - Off
2. Disconnect the appropriate electrical connector: P12L Horn - Left or P12R Horn - Right
3. Connect a jumper wire between the test points: Ground terminal 1 & Ground
4. Momentarily connect a 15 A fused jumper wire between the test points: Control terminal 2 & 12 V

Verify the component turns On and Off when connecting and disconnecting the jumper wire: P12 Horn

- **If the component does not turn On and Off**

Replace the component: P12 Horn

- **Go to next step: If the component turns On and Off**

5. All OK.

S33 Horn Switch

1. Ignition/Vehicle - Off
2. Disconnect the electrical connector: X1 & X2 @ S33 Horn Switch
3. Test for infinite resistance between the test points: Signal terminal 1 X1 & Ground terminal 1 X2 - S33 Horn Switch - Not Pressed
 - **If less than infinite resistance**

Replace the component: S33 Horn Switch

- **Go to next step: If infinite resistance**

4. Test for less than 3 ohms between the test points: Signal terminal 1 X1 & Ground terminal 1 X2 - S33 Horn Switch - Pressed

- **If 3 ohms or greater**

Replace the component: S33 Horn Switch

- **Go to next step: If less than 3 ohms**

5. All OK.

Repair Instructions

Perform the Diagnostic Repair Verification after completing the repair: [Diagnostic Repair Verification](#)

- [Steering Wheel Horn Contact Replacement](#)
- [Horn Replacement \(Left Side\)](#)[Horn Replacement \(Right Side\)](#)
- [Underhood Electrical Center or Junction Block Replacement](#)
- For control module replacement, programming, and setup refer to: [Control Module References](#)

REPAIR INSTRUCTIONS

WIRE TO WIRE REPAIR - HORNS

Special Tools

- **EL-38125-10** Splice Sleeve Crimping Tool (non GMNA)

- **J-38125-5A** Ultra Torch Special Tool
- **J-38125-8** Splice Sleeve Crimping Tool (GMNA)

For equivalent regional tools, refer to [Special Tools](#).

WARNING: In order to reduce the risk of personal injury, loss of high voltage isolation to ground and higher system impedance, do not attempt to repair any HV wiring, connector, or terminal that is damaged. High voltage coaxial type cables are not repairable. Never attempt to repair a coaxial type cable. The entire cable/harness or component must be replaced. In order to maintain system integrity and personal safety, never attempt to repair any high voltage wiring, cables, or terminals. Performing this procedure on high voltage circuits may result in serious injury or death.

NOTE: If the wiring harness internal to the transmission is damaged, the wiring harness must be replaced. The use of splice sleeves in an attempt to repair the internal transmission wires, connectors, or terminals could result in performance issues.

NOTE: Do not splice wires in Door Harness Grommets.

NOTE: The DuraSeal splice sleeves have the following 2 critical features:

- A special heat shrink sleeve environmentally seals the splice. The heat shrink sleeve contains a sealing adhesive inside.
- A cross hatched (knurled) core crimp provides the necessary low resistance contact integrity for these sensitive, low energy circuits.

Use only DuraSeal splice sleeves to form a one-to-one splice on all types of insulation except high voltage and specialty cables. Use DuraSeal splice sleeves where there are special requirements such as moisture sealing. Follow the instructions below in order to splice copper wire using DuraSeal splice sleeves.

Splice Sleeve Selection

Splice Sleeve Color	Crimp Tool Nest Color		Wire Gauge mm ² / (AWG)
	3 Crimp Nests	4 Crimp Nests	
Salmon (Yellow-Pink) 19300089	Red (1) or Red/Green (1)	Red (2)	0.22 - 0.8/(18 - 26)
Blue 19168447	Blue (2)	Blue (3)	1.0 - 2.0/(14 - 16)
Yellow 19168448	Yellow (3)	Yellow (4)	3.0 - 5.0/(10 - 12)

NOTE: You must perform the following procedures in the listed order. Repeat the procedure if any wire strands are damaged. You must obtain a clean strip with all of the wire strands intact.

1. Open the harness by removing any tape:
 - Use a sewing seam ripper, available from sewing supply stores, in order to cut open the harness in order to avoid wire insulation damage.
 - Use the DuraSeal splice sleeves on all types of insulation except Tefzel and coaxial.
 - Do not use the crimp and DuraSeal splice sleeve to form a splice with more than 2 wires coming together.
2. Cut as little wire off the harness as possible. You may need the extra length of wire in order to change the location of a splice.

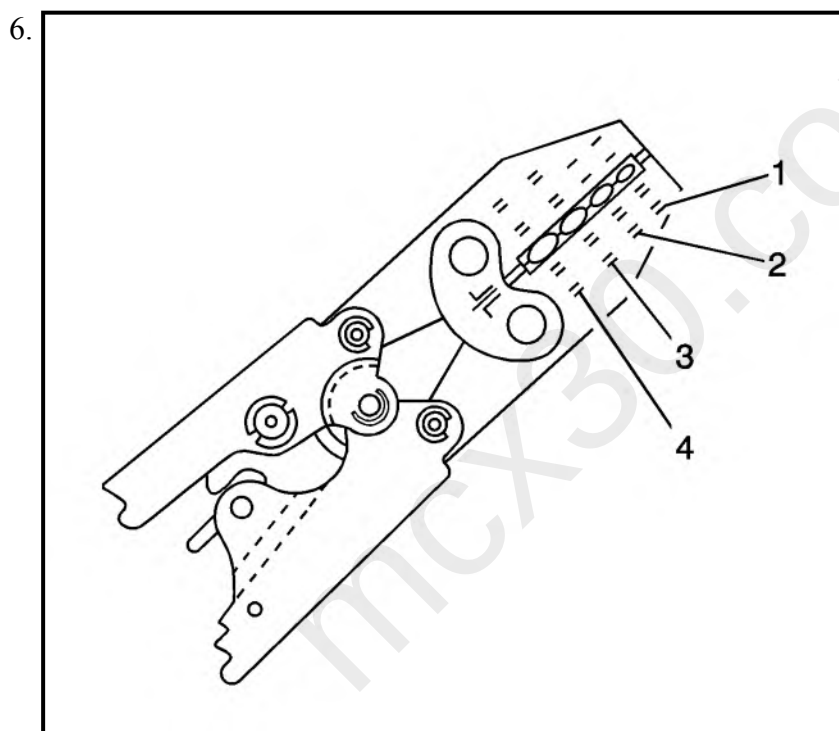
Adjust splice locations so that each splice is at least 40 mm (1.5 in) away from the other splices, harness branches, or connectors.

3. Strip the insulation:

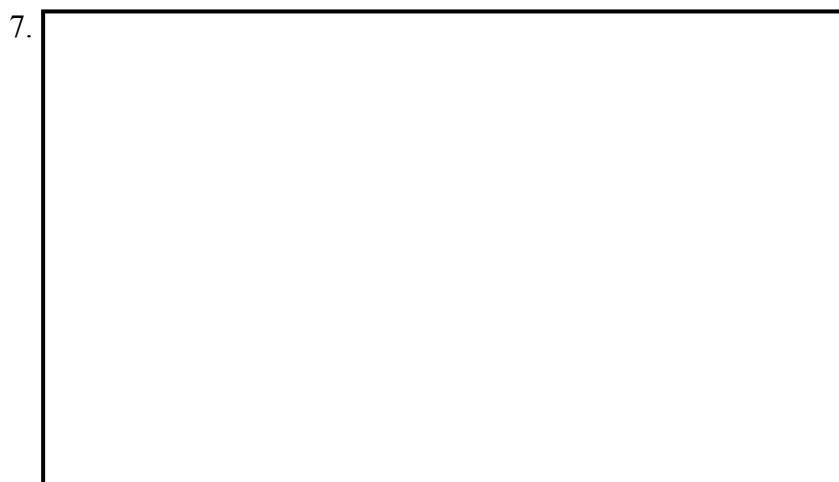
- When adding a length of wire to the existing harness, use the same size wire as the original wire.
- Perform one of the following items in order to find the correct wire size:
 - Find the wire on the schematic and convert to regional wiring gauge size.
 - If you are unsure of the wire size, begin with the largest opening in the wire stripper and work down until achieving a clean strip of the insulation.
- Strip approximately 5.0 mm (0.20 in) of insulation from each wire to be spliced.
- Do not nick or cut any of the strands. Inspect the stripped wire for nicks or cut strands.
- If the wire is damaged, repeat this procedure after removing the damaged section.

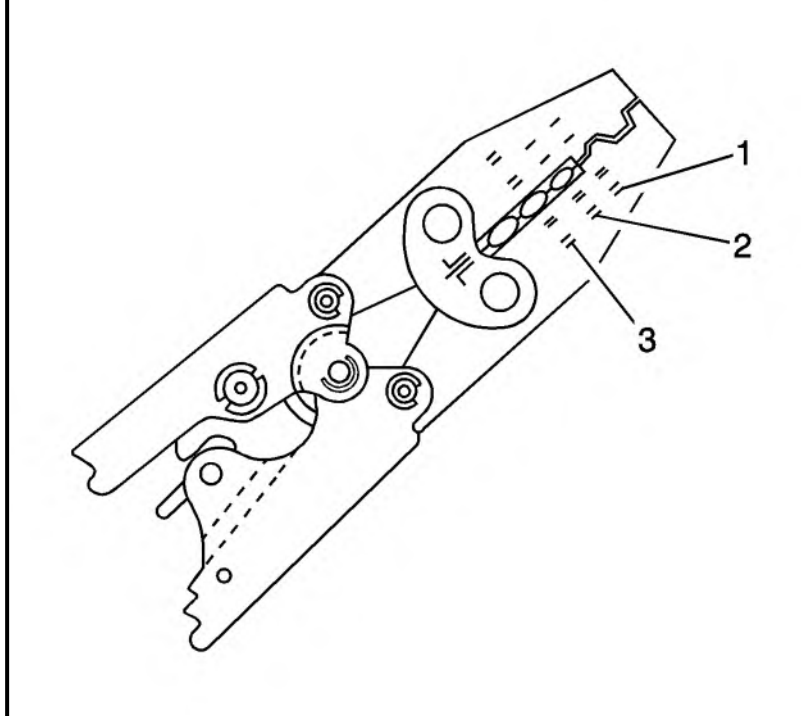
4. For high temperature wiring, slide a section of high temperature SCT1 shrink tubing down the length of wire to be spliced. Ensure that the shrink tubing will not interfere with the splice procedure.

5. Select the proper DuraSeal splice sleeve according to the wire size. Refer to the above table at the beginning of the repair procedure for the color coding of the DuraSeal splice sleeves and the crimp tool nests.



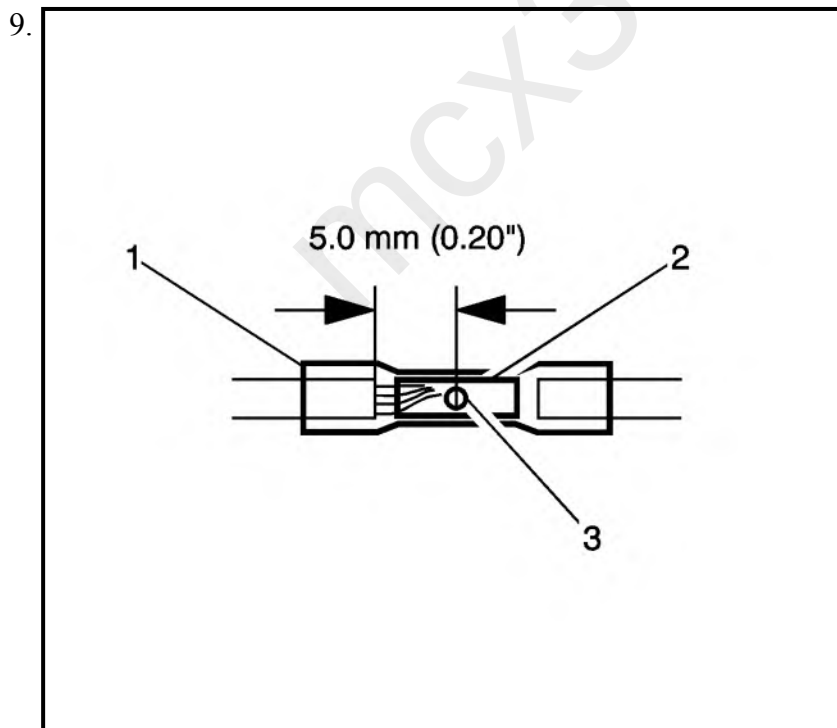
The **EL-38125-10** splice sleeve crimping tool has four crimp nests. The largest crimp nest (4) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (3) is used for crimping 14 and 16 gauge wires. The third largest crimp nest (2) is used for crimping 18 and 20 gauge wires. The smallest crimp nest (1) is used for crimping 22 to 26 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.



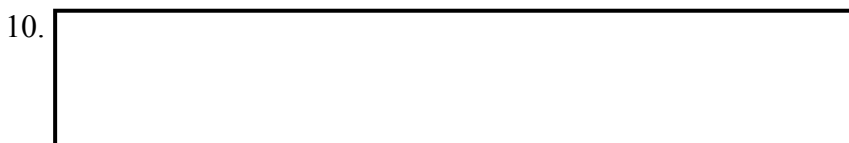


The **J-38125-8** splice sleeve crimping tool has three crimp nests. The largest crimp nest (3) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (2) is used for crimping 14 and 16 gauge wires. The smallest crimp nest (1) is used for crimping 18 to 20 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.

8. Use the splice sleeve crimp tool in order to position the DuraSeal splice sleeve in the proper color nest of the splice sleeve crimp tool. For the four crimp nest tool, use the three largest crimp nests to crimp the splice sleeves. For the three crimp nest tool, use all three crimp nests to crimp the splice sleeves. Use the four and three crimp tool diagrams (above) and the table (farther above) to match the splice sleeve with the correct crimp nest. The crimp tool diagram callout numbers match the numbers in the table (under crimp tool nest color).



Place the DuraSeal splice sleeve in the nest. Ensure that the crimp falls midway between the end of the barrel and the stop. The sleeve has a stop (3) in the middle of the barrel (2) in order to prevent the wire (1) from going further. Close the hand crimper handles slightly in order to firmly hold the DuraSeal splice sleeve in the proper nest.



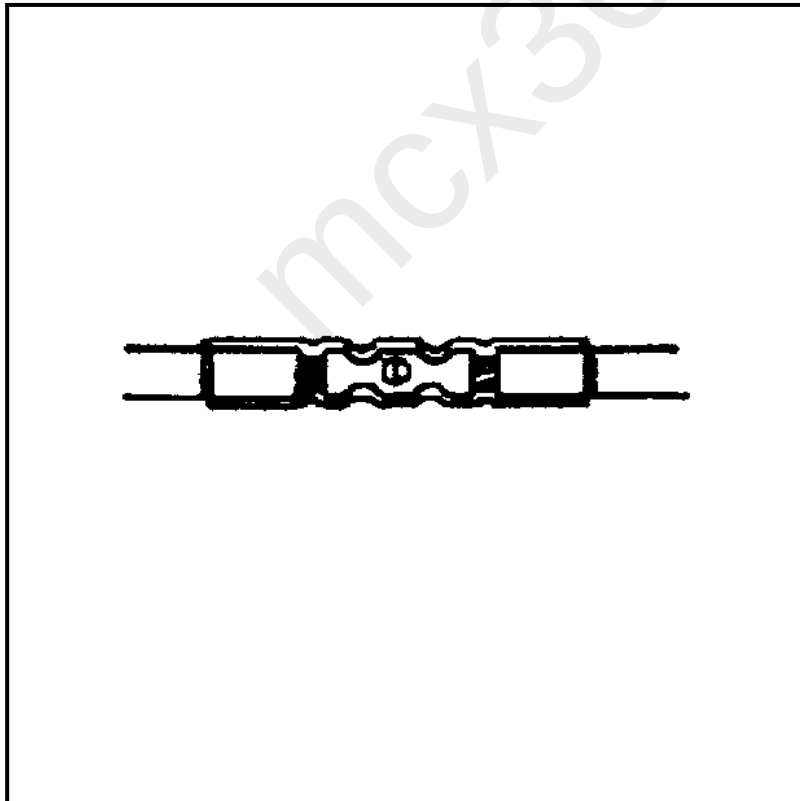


Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to **Folded-Over Wire Repair** for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.

11. Tightly close the handles of the crimp tool until the crimper handles open when released.

The crimper handles will not open until you apply the proper amount of pressure to the DuraSeal splice sleeve. Repeat steps 4 and 6 for the opposite end of the splice.

- 12.

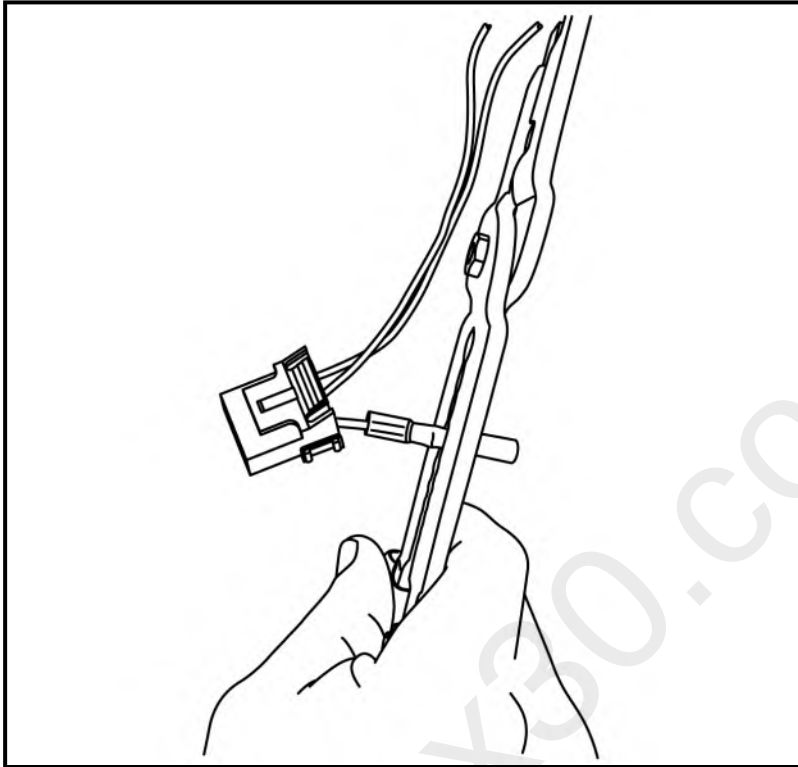


Using the heat torch, apply heat to the crimped area of the barrel.

13. Start in the middle and gradually move the heat barrel to the open ends of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

NOTE: Some replacement pigtail connectors may be delivered without the terminated leads installed into the connector. For Weatherpack™ connectors, all terminated leads included in the package should to be installed into the connector. If the connector end view shows that a terminal is not occupied, the extra terminated lead(s) need to be installed and the end(s) sealed using a DuraSeal splice sleeve and taped back into the harness.

1. Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to [Folded-Over Wire Repair](#) for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.

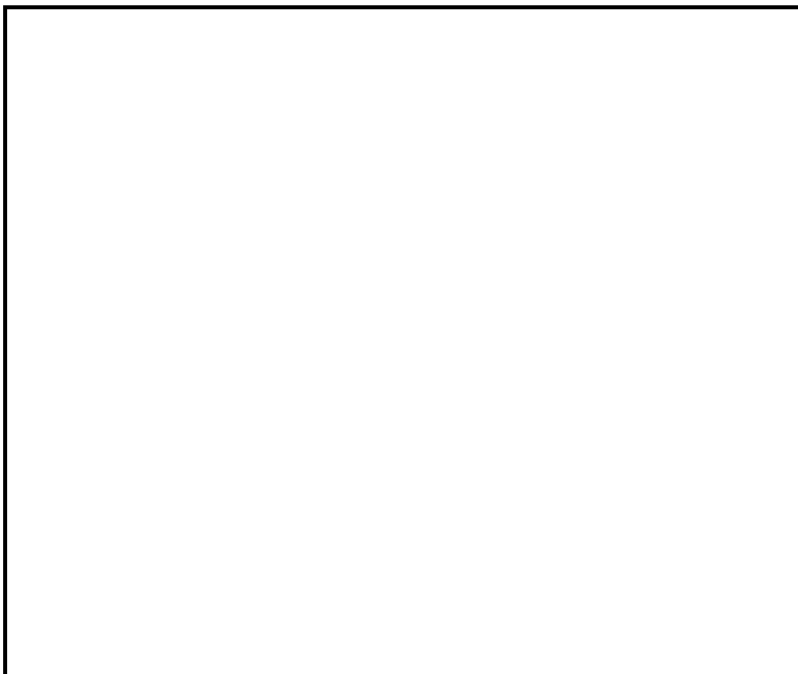


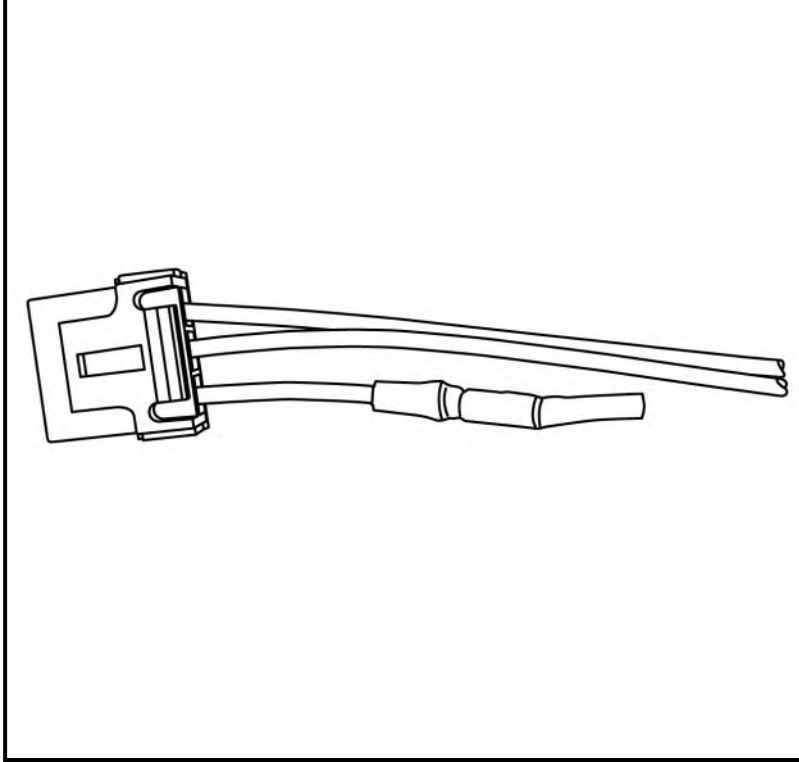
2. Tightly close the handles of the crimp tool until the crimper handles open when released.

The crimper handles will not open until you apply the proper amount of pressure to the DuraSeal splice sleeve. Holding the DuraSeal with one hand gently tug on the wire to ensure it is crimped in the DuraSeal.

3. Using the heat torch, apply heat to the crimped area of the barrel.

4.

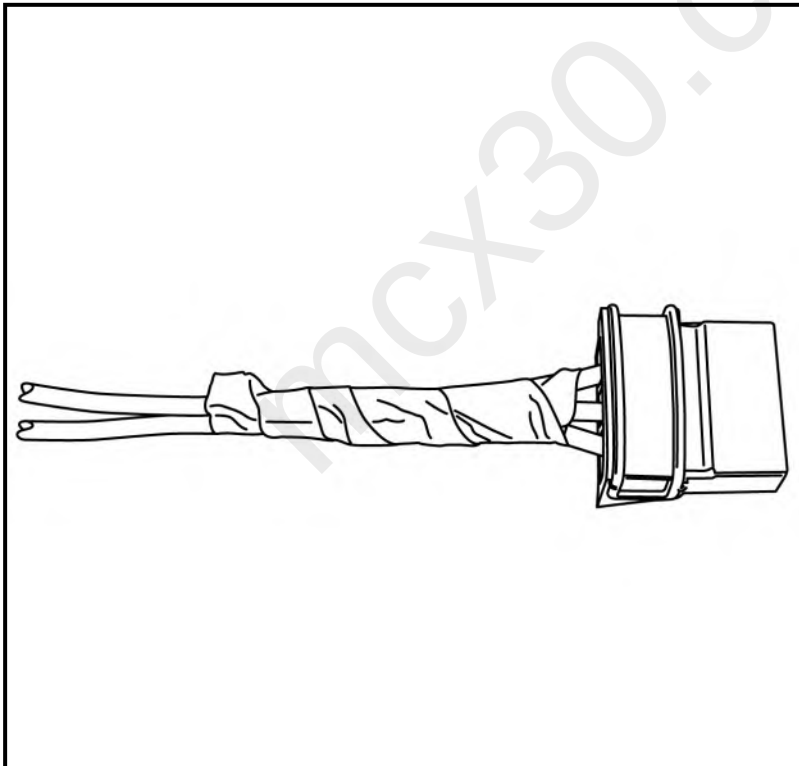




Start in the middle and gradually move the heat barrel to the open ends of the tubing:

- The tubing will shrink completely as the heat is moved along the insulation.
- A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

5.



Tape the extra terminated lead(s) back into the harness.

High Temperature Wiring Repairs

Use the following procedures to perform high temperature wiring repairs:

1. Center the high temperature SCT1 shrink tube over the DuraSeal splice sleeve.
2. Using the heat torch, apply heat to the high temperature heat shrink tubing.
3. Gradually move the heat from the center to the open end of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.

- A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

4. Replace any reflective tape and clips that may have been removed during the repair.

CONNECTOR RECONNECTION - HORNS

Special Tools

EL-35616 Terminal Test Probe Kit

For equivalent regional tools, refer to [Special Tools](#).

When the condition is not currently present, but is indicated in DTC history, the cause may be intermittent. An intermittent may also be the cause when there is a customer complaint, but the symptom cannot be duplicated. Refer to the Symptom Table of the system that is suspect of causing the condition before trying to locate an intermittent condition.

Most intermittent conditions are caused by faulty electrical connections or wiring. Inspect for the following items:

- Loose, corroded, or painted terminal stud/fastener
- Wiring broken inside the insulation
- Poor connection between the male and female terminal at a connector
- A terminal not seated all the way into the connector body
- Poor terminal to wire connection - Some conditions which fall under this description are poor crimps, poor solder joints, crimping over the wire insulation rather than the wire itself, and corrosion in the wire to terminal contact area, etc.
- Pierced or damaged insulation can allow moisture to enter the wiring causing corrosion. The conductor can corrode inside the insulation, with little visible evidence. Look for swollen and stiff sections of wire in the suspect circuits.
- Wiring which has been pinched, cut, or its insulation rubbed through may cause an intermittent open or short as the bare area touches other wiring or parts of the vehicle.
- Wiring that comes in contact with hot or exhaust components
- Refer to [Inducing Intermittent Fault Conditions](#) in order to duplicate the conditions required, in order to verify the customer concern.
- Refer to [Testing for Electrical Intermittents](#) for test procedures to detect intermittent open, high resistance, short to ground, and short to voltage conditions.
- Refer to [Scan Tool Snapshot Procedure](#) for advanced intermittent diagnosis and Vehicle Data Recorder operation.

Testing for Terminal Fretting

Some intermittent conditions can be caused by wire terminal fretting corrosion. Fretting corrosion is a build-up of insulating, oxidized wear debris that can form when there is a small motion between electrical contacts. The oxidized wear debris can pile up enough at the electrical contact spots that the electrical resistance across the connection increases. Movement between the contacting surfaces as small as 10 to 100 microns can cause fretting. To put this in perspective, a sheet of paper is about 100 microns thick, so fretting motion is small and hard to see. Vibration and thermal expansion/contraction are the main sources that create fretting motion. Since vehicles vibrate and can experience large temperature swings, they are a good source for fretting motion. Tin, copper, nickel, and iron surfaces are all susceptible to fretting corrosion. Fretting corrosion can be difficult to see but it looks like small, dark smudges on the terminals contact surface.

To correct a fretting condition disconnect the suspect connector and add dielectric grease/lubricant (Nyogel 760G or equivalent, meeting GM specification 9986087) to both sides of the connector terminals. Then reconnect the connector and wipe away any excess lubricant. This will correct the additional terminal contact resistance due to the terminal fretting corrosion.

Testing for Proper Terminal Contact

It is important to test terminal contact at the component and any inline connectors before replacing a suspect component. Mating terminals must be inspected to ensure good terminal contact. A poor connection between the male and female terminal at a connector may be the result of contamination or deformation.

Contamination may be caused by the connector halves being improperly connected. A missing or damaged connector seal, damage to the connector itself, or exposing the terminals to moisture and dirt can also cause contamination. Contamination, usually in the underhood or underbody connectors, leads to terminal corrosion, causing an open circuit or intermittently open circuit.

Deformation is caused by probing the mating side of a connector terminal without the proper adapter. Always use the **EL-35616** kit when probing connectors. Other causes of terminal deformation are improperly joining the connector halves, or repeatedly separating and joining the connector halves. Deformation, usually to the female terminal contact tang, can result in poor terminal contact causing an open or intermittently open circuit.

Testing for Proper Terminal Contact in Bussed Electrical Centers

It is very important to use the correct test adapter when testing for proper terminal contact of fuses and relays in a bussed electrical center. Use the **EL-35616** kit to test for proper terminal contact. Failure to use the **EL-35616** kit can result in improper diagnosis of the bussed electrical center.

Follow the procedure below in order to test terminal contact:

1. Separate the connector halves.
2. Visually inspect the connector halves for contamination. Contamination may result in a white or green build-up within the connector body or between terminals. This causes high terminal resistance, intermittent contact, or an open circuit. An underhood or underbody connector that shows signs of contamination should be replaced in its entirety: terminals, seals, and connector body.
3. Using an equivalent male terminal/terminated lead, verify that the retention force is significantly different between a known good terminal and the suspect terminal. Replace the female terminal in question.

Flat Wire Connectors

There are no serviceable parts for flat wire connectors on the harness side or the component side.

Follow the procedure below in order to test terminal contact:

1. Remove the component in question.
2. Visually inspect each side of the connector for signs of contamination. Avoid touching either side of the connector as oil from your skin may be a source of contamination as well.
3. Visually inspect the terminal bearing surfaces of the flat wire circuits for splits, cracks, or other imperfections that could cause poor terminal contact. Visually inspect the component side connector to ensure that all of the terminals are uniform and free of damage or deformation.
4. Insert the appropriate adapter into the flat wire harness connector in order to test the circuit in question.

Control Module/Component Voltage and Grounds

Poor voltage or ground connections can cause widely varying symptoms.

- Test all control module voltage supply circuits. Many vehicles have multiple circuits supplying voltage to a control module. Other components in the system may have separate voltage supply circuits that may also need to be tested. Inspect connections at the module/component connectors, fuses, and any intermediate connections between the voltage source and the module/component. A test lamp or a DMM may indicate that voltage is present, but neither tests the ability of the circuit to carry sufficient current. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#) , and [Power Distribution Wiring Schematics](#) .
- Test all control module ground and system ground circuits. The control module may have multiple ground circuits. Other components in the system may have separate grounds that may also need to

be tested. Inspect grounds for clean and tight connections at the grounding point (screw or stud). Inspect the connections at the component and in splice packs, where applicable. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#) , and [Ground Distribution Wiring Schematics](#) .

Temperature Sensitivity

- An intermittent condition may occur when a component/connection reaches normal operating temperature. The condition may occur only when the component/connection is cold, or only when the component/connection is hot.
- Freeze Frame, Failure Records, Snapshot, or Vehicle Data Recorder data may help with this type of intermittent condition, where applicable.
- If the intermittent is related to heat, review the data for a relationship with the following:
 - High ambient temperatures
 - Underhood/engine generated heat
 - Circuit generated heat due to a poor connection, or high electrical load
 - Higher than normal load conditions, towing, etc.
- If the intermittent is related to cold, review the data for the following:
 - Low ambient temperatures - In extremely low temperatures, ice may form in a connection or component. Inspect for water intrusion.
 - The condition only occurs on a cold start.
 - The condition goes away when the vehicle warms up.
- Information from the customer may help to determine if the trouble follows a pattern that is temperature related.
- If temperature is suspected of causing an intermittent fault condition, attempt to duplicate the condition. Refer to [Inducing Intermittent Fault Conditions](#) in order to duplicate the conditions required.

Electromagnetic Interference and Electrical Noise

Some electrical components/circuits are sensitive to electromagnetic interference or other types of electrical noise. Inspect for the following conditions:

- A mis-routed harness that is too close to high voltage/high current devices such as secondary ignition components, motors, generator etc. - These components may induce electrical noise on a circuit that could interfere with normal circuit operation.
- Electrical system interference caused by a malfunctioning relay, or a control module driven solenoid or switch - These conditions can cause a sharp electrical surge. Normally, the condition will occur when the malfunctioning component is operating.
- Installation of non-factory or aftermarket add on accessories such as lights, 2-way radios, amplifiers, electric motors, remote starters, alarm systems, cell phones, etc. - These accessories may create interference in other circuits while operating and the interference would disappear when the accessory is not operating. Refer to [Checking Aftermarket Accessories](#) .
- Test for an open diode across the A/C compressor clutch and for other open diodes. Some relays may contain a clamping diode.
- The generator may be allowing AC noise into the electrical system.

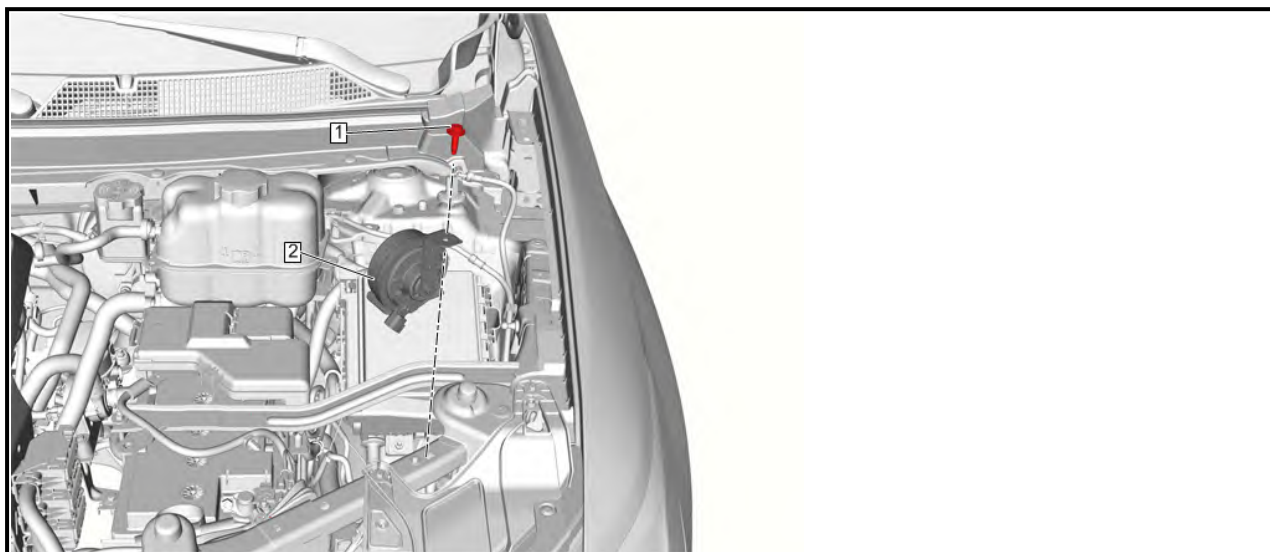
Incorrect Control Module

- There are only a few situations where reprogramming a control module is appropriate:
 - A new service control module is installed.
 - A control module from another vehicle is installed.
 - Revised software/calibration files have been released for this vehicle.

NOTE: **DO NOT re-program the control module with the SAME software/calibration files that are already present in the control module. This is not an effective repair for any type of concern.**

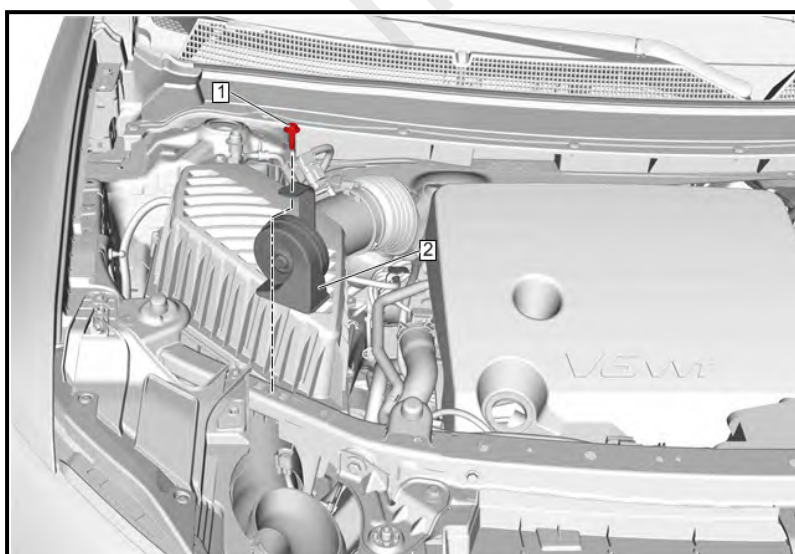
- Verify that the control module contains the correct software/calibration. If incorrect programming is found, reprogram the control module with the most current software/calibration. Refer to [Control Module References](#) for replacement, setup, and programming.

HORN REPLACEMENT (LEFT SIDE)



Callout	Component Name
Preliminary Procedure Intake Air Splash Shield Replacement	
1	Horn Bolt CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Horn Procedure Disconnect the electrical connector.

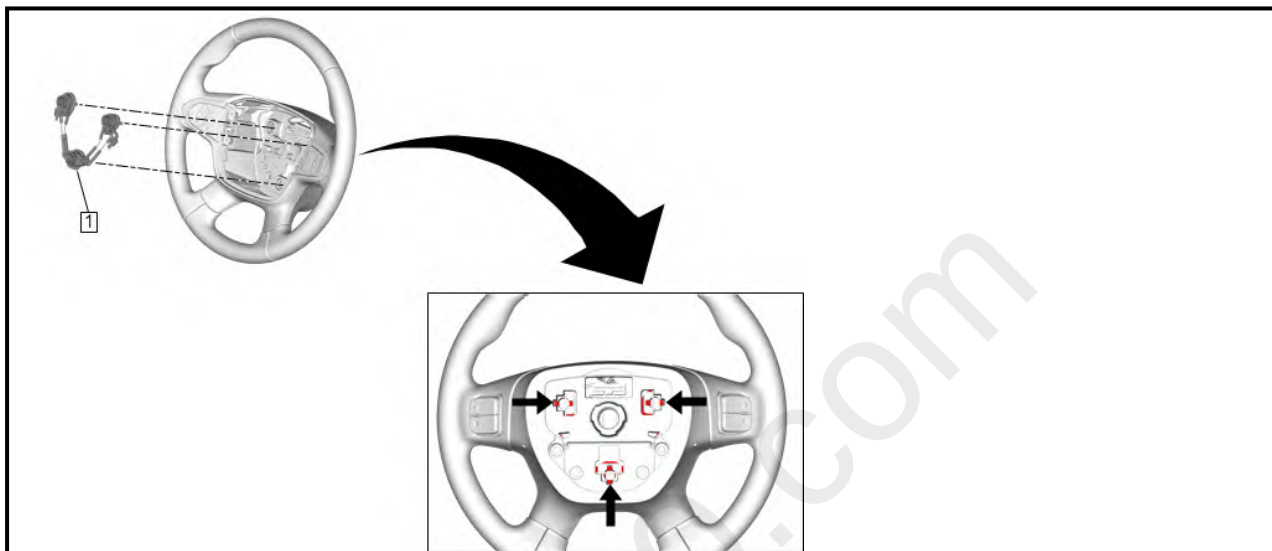
HORN REPLACEMENT (RIGHT SIDE)



Callout	Component Name
Preliminary Procedure Intake Air Splash Shield Replacement	

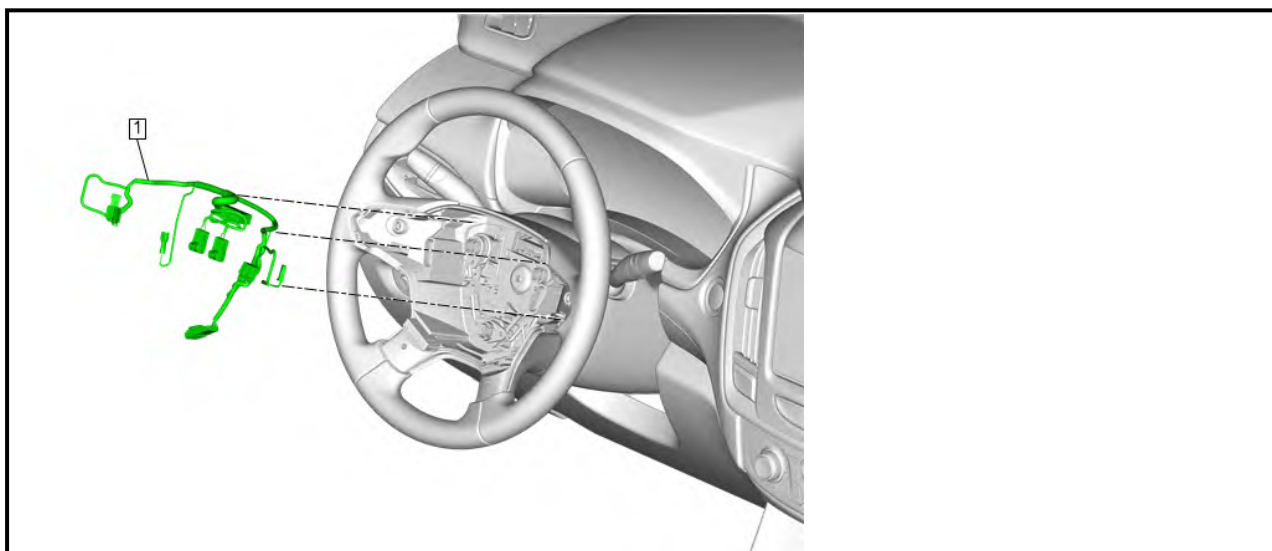
Callout	Component Name
1	Horn Bolt CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Horn Procedure Disconnect the electrical connector.

STEERING WHEEL HORN CONTACT REPLACEMENT



Callout	Component Name
Preliminary Procedure Steering Wheel Replacement	
1	Steering Wheel Horn Contact Procedure 1. Disconnect the electrical connectors. 2. Release the retaining tabs and remove the steering wheel horn contact from the steering wheel.

STEERING WHEEL HORN SWITCH WIRING HARNESS REPLACEMENT



Callout	Component Name
Preliminary Procedure <u>Steering Wheel Spoke Cover Replacement</u>	
1	Steering Wheel Horn Switch Harness Procedure Disconnect the electrical connectors.

DESCRIPTION AND OPERATION

HORNS SYSTEM DESCRIPTION AND OPERATION

System Description

The horn system consists of the following components:

- HORN fuse
- Underhood fuse block (Contains PCB horn relay)
- Horn switch
- Horn assembly
- Body control module (BCM)

System Operation

The vehicle horn system is activated under the following conditions:

- When the horn switch is depressed
- The BCM commands the horns ON under any of the following conditions:
 - When the content theft deterrent system detects a vehicle intrusion - For further information refer to [Theft Systems Description and Operation](#) .
 - When the panic button is depressed on the remote control door lock transmitter - For further information refer to [Keyless Entry System Description and Operation \(Without ATH\)](#), [Keyless Entry System Description and Operation \(With ATH\)](#) .
 - When the keyless entry system is used to lock the vehicle, a horn chirp may sound to notify the driver that the vehicle has been locked. The notification feature may be enabled or disabled through personalization. For further information refer to [Keyless Entry System Description and Operation \(Without ATH\)](#), [Keyless Entry System Description and Operation \(With ATH\)](#) .
 - When the OnStar[®] system is used to sound the horns if equipped - For further information, refer to [OnStar Description and Operation \(without UI3\)](#), [OnStar Description and Operation \(UI3\)](#) .

Circuit Operation

Battery positive voltage is applied at all times to the horn relay coil and the horn relay switch. Pressing either of the horn switches applies ground to the horn relay control circuit. The BCM may also apply ground to the horn relay control circuit as described above. When the horn relay control circuit is grounded, the horn relay is energized and battery positive voltage is applied to the horns through the horn control circuit. The horns sound as long as ground is applied to the horn relay control circuit.